International Journal of Current Microbiology and Applied Sciences

(IJCMAS) NAAS RATING-5.38, ICV-95.39

ISSN: 2319-7692 (Print) ISSN 2319-7706 (Online)

An International, Monthly, Online, Free Access, Peer Reviewed, Indexed, fast track Scientific Research Journal

Certificate of Publication

This is to certify that the following article reviewed by editorial board and published in International Journal of Current Microbiology and Applied Sciences (IJCMAS) ISSN: 2319-7692 (Print) ISSN 2319-7706 (Online).

Int.J.Curr.Microbiol.App.Sci.2020.9.(6):650-659 https://doi.org/10.20546/ijcmas.2020.906.083

Effect of Blade Type, Cutting Velocity and Stalk Cross Sectional Area of Black Gram Stalks on Cutting Energy and Cutting Force

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Editor-in-chief

International Journal of Current Microbiology and Applied Sciences

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